

# **SUPER TTB**

### PREMIUM GRADE, FLEXIBLE, **CEMENT BASED TILE ADHESIVE**

Classification: C2S1TE (BS EN 12004 - 2 : 2017)



#### DESCRIPTION

Davco Super TTB is a premium grade, flexible, tile adhesive for fixing of vitrified, porcelain, monocuttura, marble, slate and ceramic tiles.

Davco Super TTB is classified as C2S1TE when tested in accordance to BS EN 12004-2 : 2017.

Used for external pavers, tiles or stones subject to

Installation of tiles on drywall, concrete, cement render and concrete blockwork and rendered brickwork, in both interior and exterior application.

#### **ADVANTAGES**

Its anti slip property enables easy installation of tiles on walls and floors in both interior and exterior applications.

Highly water resistant, for wet areas such as concrete swimming pools and spas.

Non-corrosive, non-toxic and resistant to chemicals.

#### SURFACE PREPARATION

All surfaces must be structurally sound, dry, clean and free from movement, oil, grease, wax and other contaminants. Painted surfaces must be scabbled to expose at least 75% of clean surface. Expansion joints coinciding with joints in the substrate should be incorporated at the design stage at a maximum of 5 metre spacings and must not be tiled over. Movement joints that are 6mm wide can be filled with Davco Sanitized® Colorfiller 80.

Newly rendered surfaces must be allowed to cure for at least 7 days. Very porous surfaces should be primed with Davco 124 Ultraprime. Steel trowel finished concrete must be acid-etched wire-brushed prior to tiling.

#### TECHNICAL DATA

Appearance

Specific Density

Tensile Adhesion Bond Strength BS EN 12004 - 2:2007

@ 7 days after water immersion

@ 14 days after heat ageing

Open Time @ 25°C

Transverse Deformation BS

ΕN 12004

Slip Resistance BS EN 12004: 2007

Trafficable Pot Life

 $1.4 \pm 0.1 \, \text{kg/litre}$ 

Grey or White powder

≥ 1.0 N/mm<sup>2</sup>

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Up to 30 minutes

2.5 - 6.0 mm

2007

≤ 0.5 mm

After 24 hours

45 minutes

Specifications are subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions











## **SUPER TTB**

#### **MIXING**

Add Davco Super TTB to liquid component, mixing constantly until a thick, creamy consistency is achieved.

Mixing ratio is 25kg of Davco Super TTB powder to approximately 5.5 - 6.5 litres of liquid.

Allow the mixture to stand for 10 minutes, remix, then use the adhesive.

#### **APPLICATION**

Spread the adhesive onto the substrate using either a 6mm x 6mm to 12mm x 12mm notched trowel for wall tiling, or a 12mm x 12mm to 20mm x 20mm notched trowel for floor tiling. The choice of the trowel should be governed by the size of the tiles, depth of knobs, grooves or ridges on the back of the tiles and the evenness of the substrate.

A 6mm x 6mm notched trowel can be used to lay mosaic tiles.

Spread approximately 1.2 - 1.5m<sup>2</sup> at one time.

Ensure that there are no voids under the tiles.

For tiles with deep grooves or ridges, the adhesive should be buttered onto the back of the tiles in addition to trowelling onto the substrate.

Grouting after tile installation

Grouting should preferably be carried out at least 24 hours after the completion of tiling.

For grout joints up to 4mm wide use Davco Sanitized® Coloured Grout ECO (CFG).

For grout joints above 4mm wide use Davco Sanitized® Colorfiller 80.

#### **PACKAGING**

Available in 25 kg bag.

#### COVERAGE

- Using a 6mm x 6mm notched trowel 3.5 kg/m<sup>2</sup>.
- Using a 12mm x 12mm notched trowel 7.0 kg/m<sup>2</sup>.
- Using a 20mm x 20mm notched trowel 11.9 kg/m<sup>2</sup>.

#### **PRECAUTIONS**

Not suitable for moisture sensitive stone, please use Davco 2-Part Rapid instead.

Do not allow the adhesive to skin prior to laying the tiles. If the adhesive skins remove and dispose of it, then re-apply fresh adhesive.

Do not apply in temperatures above  $35^{\circ}\text{C}$  or below  $10^{\circ}\text{C}$ . In cool and / or humid conditions, allow longer setting times

For winter application consult with manufacturer on suitability.

#### SHELF LIFE

Shelf life of up to 12 months in unopened bags, when stored in a cool dry elevated position.

#### **CLEANING**

Davco Super TTB adhesive and tools can be cleaned with water while the adhesive is still wet.

### **HEALTH & SAFETY**

This product contains cement which may cause dermatitis. It is recommended to use protective gloves during handling. If skin irritation occurs, seek medical attention promptly. Refer to safety data sheet.

#### Disclaimer

The use of this product is beyond the manufacturer's control and liability is restricted to the replacement of material proven faulty. The manufacturer is not responsible for any loss or damage arising from incorrect usage. Specifications are subjected to changes without prior notice. Before application, customers and users are requested to check that they have the latest version of this document from our website www.sika.com.sg

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Updated TA43 Jul 2018